



# *Profilstempel*

*Broaches / Punches*

*Poinçons de profilage*

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## **PROFILSTEMPEL**

**BROACHING TOOLS**

**AB LAGER ODER KURZFRISTIGE FERTIGUNG  
NACH ABSPRACHE**

**FROM STOCK OR PRODUCTION AT SHORT TERM UPON REQUEST**



⇒ **4 oder 6-Kant-Stempel ▶ SW1,5-SW32**  
**Square or hexagonal broach ▶ key flat 1,5-32**

⇒ **Profilstempel T6-T55**  
**Profile broach T6-T55**

⇒ **Sonderstempel auf Anfrage**  
**Special broaches on request**

**Ihre kompetenten Ansprechpartner:**  
**Your expert contact partner:**

**Herr/Mr. Stefan Dieterle**  
**Frau/Mrs. Gisela Albers**

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# LAGERLISTE ► Innen-6-kant-Stempel/Profilstempel

## STOCK LIST ► Internal Hexagonal Broach/Profile Broach

### Innen-6-Kant-Stempel / Internal Hexagonal Broach

| Ø12<br>Länge/Length 40mm-55mm | Ø8<br>Länge/Length 30mm                                                    | Ø12<br>Länge/Length 55mm<br>mit Spannfläche/<br>with clamping surface |
|-------------------------------|----------------------------------------------------------------------------|-----------------------------------------------------------------------|
| SW / key flat= 1,5            | SW / key flat= 2                                                           | SW / key flat= 1,5                                                    |
| SW / key flat= 2              | SW / key flat= 2,5                                                         | SW / key flat= 2                                                      |
| SW / key flat= 2,5            | SW / key flat= 3                                                           | SW / key flat= 2,5                                                    |
| SW / key flat= SW 3           | SW / key flat= 3,5                                                         | SW / key flat= 3                                                      |
| SW / key flat= 3,5            | Innen-6-Kant-SW 4                                                          | SW / key flat= 3,5                                                    |
| SW / key flat= 4              | SW / key flat= 5                                                           | SW / key flat= 4                                                      |
| SW / key flat= 5              | SW / key flat= 6                                                           | SW / key flat= 5                                                      |
| SW / key flat= 6              | SW / key flat= 8                                                           | SW / key flat= 6                                                      |
| SW / key flat= 7              | SW / key flat= 10                                                          | SW / key flat= 7                                                      |
| SW / key flat= 8              | SW / key flat= 12                                                          | SW / key flat= 8                                                      |
| SW / key flat= 9              | Ø8 - PCM<br>Länge/Length 28mm<br>mit Spannfläche/<br>with clamping surface | SW / key flat= 9                                                      |
| SW / key flat= 10             |                                                                            | SW / key flat= 10                                                     |
| SW / key flat= 11             |                                                                            | SW / key flat= 11                                                     |
| SW / key flat= 12             |                                                                            | SW / key flat= 12                                                     |
| SW / key flat= 13             |                                                                            | SW / key flat= 13                                                     |
| SW / key flat= 14             |                                                                            | SW / key flat= 14                                                     |
| SW / key flat= 15             |                                                                            | SW / key flat= 15                                                     |
| SW / key flat= 17             |                                                                            | SW / key flat= 17                                                     |
| SW / key flat= 18             |                                                                            | SW / key flat= 19                                                     |
| SW / key flat= 19             |                                                                            | SW / key flat= 22                                                     |
| SW / key flat= 22             |                                                                            | SW / key flat= 27                                                     |
| SW / key flat= 27             |                                                                            | SW / key flat= 32                                                     |
| SW / key flat= 32             |                                                                            |                                                                       |

### T-Profil-Stempel / T-Profile Broach

| Ø12<br>Länge/Length 40mm-55mm | Ø8<br>Länge/Length 28mm-50mm |
|-------------------------------|------------------------------|
| T6                            | T6                           |
| T7                            | T7                           |
| T8                            | T8                           |
| T10                           | T10                          |
| T15                           | T15                          |
| T20                           | T20                          |
| T25                           | T25                          |
| T30                           | T30                          |
| T35                           | T35                          |
| T40                           | T40                          |
| T45                           |                              |
| T50                           |                              |
| T55                           |                              |

- ⇒ Zollmaße auf Anfrage / **Inch sizes on request**
- ⇒ Entlüftungsbohrung möglich / **Vent hole possible**
- ⇒ Beschichtungskosten auf Anfrage / **Coating costs on request**
- ⇒ Lagerware kurzfristig lieferbar / **Broaches in stock or available at short notice**
- ⇒ Auch HM-Qualität / **Also available in carbide quality**

Je nach zu bearbeitendem Material können wir Ihnen Stempel in unterschiedlichen Materialqualitäten anbieten!

Depending on the material you are machining we are able to offer you broaches in different material qualities!

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